



180 METALLIC SERIES

TECHNICAL INFORMATION



SHORT DESCRIPTION

We have an amazing selection of metallic inks available with different finishes. This includes our Sparkle, Liquid, and Chrome looks. Low temperature options are available upon request.



BENEFITS

- Far easier to print than a glitter ink.
- Great bling effect without having to use a coarse mesh.
- Smooth finish when compared to glitter inks.



TIPS & TRICKS

- Consider a cold peel transfer as this will give the metallic inks an ultra-glossy appearance.
- 180 Metallic Liquid Silver and Gold do not tarnish in the wash. They will be as shiny today as they are months down the road. Extremely durable.
- Certain metallic inks require a hit-flash-hit in order to see their true color.



COMPLIANCE

All of the inks manufactured by One Stroke Inks are phthalate compliant and in accordance to Proposition 65. For more information or to download individual Safety Data Sheets visit <https://www.onestrokeinks.com/shopcompliance.asp>

QUICK SPECIFICATIONS



FABRIC TYPES

100% Cotton
Cotton Blends



MESH COUNT

86 to 110



INK CURING

320°F - 330°F



FLASH CURE

3/5: Average



SQUEEGEE

70 Durometer



CLEAN UP

PW-4 or IR-26

ADDITIONAL INFORMATION



PRECAUTIONS

- These parameters have been set under lab conditions. We recommend doing a test run to account for variables we cannot control during our testing process.
- It is not recommended to use a white underbase with metallic inks as this may be difficult to cure.
- Metallic inks will tarnish (some more than others) over time and after washing. Metallic Silver (chrome-look) is by far the worst offender.

For best results, stir inks vigorously before each use. Adjust viscosity to your preference. Washing and drying your prints is the ultimate test of durability. Always preform a test run to check that cure conditions have been properly set. If you have further questions, contact us at 800-942-447. We are happy to help you!

CHECK US OUT



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