



480 SERIES

TECHNICAL INFORMATION

SHORT DESCRIPTION

Our general purpose series is anything but ordinary. It has much better coverage when compared to competing general purpose inks.

BENEFITS

- Soft hand feel.
- Huge selection of stock colors.
- Best ink for wet-on-wet printing.
- Great base option for color consistency with the Pigment Mixing System.

TIPS & TRICKS

- Add WOW additive for the best wet-on-wet printing experience.
- Add an underbase and 480 Series will give you great coverage without that “blotchy” look you hate to see.
- If you get a blotchy appearance when printing colors such as medium royal or bears navy on a white underbase, check your ink deposit. It may not be thick enough to give you a smooth appearance.

COMPLIANCE

All of the inks manufactured by One Stroke Inks are phthalate compliant and in accordance to Proposition 65. For more information or to download individual Safety Data Sheets visit <https://www.onestrokeinks.com/shopcompliance.asp>

QUICK SPECIFICATIONS

FABRIC TYPES

100% Cotton
Cotton Blends

MESH COUNT

86 to 230

INK CURING

320°F - 330°F

FLASH CURE

3/5: Average

SQUEEGEE

70 Durometer

CLEAN UP

PW-4 or IR-26

ADDITIONAL INFORMATION

PRECAUTIONS

- These parameters have been set under lab conditions. We recommend doing a test run to account for variables we cannot control during our testing process.
- WOW additive will change the chemical properties of the ink. Consider purchasing WOW additive and only adjusting the amount you intend to use for wet-on-wet printing.

For best results, stir inks vigorously before each use. Adjust viscosity to your preference. Washing and drying your prints is the ultimate test of durability. Always preform a test run to check that cure conditions have been properly set. If you have further questions, contact us at 800-942-447. We are happy to help you!

CHECK US OUT



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