



222 SERIES

TECHNICAL INFORMATION

SHORT DESCRIPTION

Nylon? No problem! Our 222 Series is here to help.

BENEFITS

- Extremely durable finish for use on nylon football uniforms.
- No catalyst needed for most untreated nylon fabric.
- Stretchy for use on nylon/stretch blends.

TIPS & TRICKS

- Drip water on the nylon fabric to see if it will bead up. If it does, the nylon is treated with some sort of waterproof coating.
- Always add 10% catalyst to the 222 Series inks on waterproof or water resistant nylon.
- Thin ink deposits will not stretch very far without cracking. For the most stretchy fabrics, be sure to print enough ink to be durable.

COMPLIANCE

All of the inks manufactured by One Stroke Inks are phthalate compliant and in accordance to Proposition 65. For more information or to download individual Safety Data Sheets visit <https://www.onestrokeinks.com/shopcompliance.asp>

QUICK SPECIFICATIONS

FABRIC TYPES

100% Cotton
Cotton Blends
Stretch
Nylon

MESH COUNT

86 to 158

INK CURING

320°F - 330°F

FLASH CURE

3/5: Average

SQUEEGEE

70 Durometer

CLEAN UP

PW-4 or IR-26

ADDITIONAL INFORMATION

PRECAUTIONS

- These parameters have been set under lab conditions. We recommend doing a test run to account for variables we cannot control during our testing process.
- It is best to mix nylon catalyst into every ink color, not just the underbase. Otherwise, you could have adhesion problems.
- Our mesh count recommendations are based on printing difficult fabrics. Preventing dye migration requires a generous ink deposit. However, this series will print through finer mesh with ease.

For best results, stir inks vigorously before each use. Adjust viscosity to your preference. Washing and drying your prints is the ultimate test of durability. Always preform a test run to check that cure conditions have been properly set. If you have further questions, contact us at 800-942-447. We are happy to help you!

CHECK US OUT



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