

<p><b>ColorPrint™ PU</b></p> <p></p> <p><b>Applies to:</b></p> <ul style="list-style-type: none"> <li>• 100% cotton • Poly/cotton blends</li> <li>• 100% polyester • Leather • Lycra®/spandex</li> </ul> <p><b>How to Apply:</b></p> <ul style="list-style-type: none"> <li>• Set heater/dryer to 113°F/45°C-122°F/50°C</li> <li>• If heavy saturation ink, dry 1 hour before cutting</li> <li>• Print, cut and weed material</li> <li>• Mask with TTD Easy or TTD High Tack Mask</li> </ul> <p style="text-align: center;"><b>295° F/146° C   Medium Pressure</b> <b>15-20 seconds   Peel Hot</b></p> <p><b>Laundering:</b></p> <ul style="list-style-type: none"> <li>• Wait 24 hours before first wash</li> <li>• Machine wash warm or cold / mild detergent</li> <li>• Do not bleach or dry clean</li> <li>• Dry on normal setting</li> </ul> <p><small>Compatible with Eco Solvent, Solvent and Latex based inks</small></p> <p>Blade: 45°/60° Composition: PU Microns/Mils: 70/2.8</p>	<p><b>ColorPrint™ Translucent</b></p> <p></p> <p><b>Applies to:</b></p> <ul style="list-style-type: none"> <li>• 100% cotton • Poly/cotton blends</li> <li>• 100% polyester • <b>White or light colors only</b></li> </ul> <p><b>How to Apply:</b></p> <ul style="list-style-type: none"> <li>• Perform a test cut</li> <li>• Print in positive, cut, and weed material</li> <li>• Allow 30 mins. to 1 hour dry time</li> <li>• No masking required!</li> </ul> <p><small>Peel carrier after 15 seconds but not longer than 1 minute. If you wait longer, press shirt again and peel warm after waiting 15 seconds</small></p> <p style="text-align: center;"><b>311° F/155° C   Medium Pressure</b> <b>10-15 seconds   Peel warm</b></p> <p><b>Laundering:</b></p> <ul style="list-style-type: none"> <li>• Wait 24 hours before first wash</li> <li>• Machine wash warm or cold / mild detergent</li> <li>• Do not bleach or dry clean</li> <li>• Dry on normal setting</li> </ul> <p><small>Compatible with Eco Solvent and Solvent based inks</small></p> <p>Blade: 45°/60° Composition: PU Microns/Mils: 30/1.2</p>	<p><b>ColorPrint™ Soft Opaque</b></p> <p></p> <p><b>Applies to:</b></p> <ul style="list-style-type: none"> <li>• 100% cotton • Poly/cotton blends</li> <li>• 100% polyester • Lycra®/spandex • Leather</li> </ul> <p><b>How to Apply:</b></p> <ul style="list-style-type: none"> <li>• Set heater/dryer to 113°F/45°C-122°F/50°C</li> <li>• Print, cut and weed material</li> <li>• Allow to dry 30 min. to 1 hour for most designs</li> <li>• Mask with TTD Easy or TTD High Tack Mask</li> </ul> <p><small>Soft Opaque is a very thin material. Cutter force should be between 30-50 grams to insure that the design will remove with the mask. Keep room 70°F or below.</small></p> <p style="text-align: center;"><b>311° F/155° C   Medium Pressure</b> <b>15 seconds   Peel hot</b></p> <p><b>Laundering:</b></p> <ul style="list-style-type: none"> <li>• Wait 24 hours before first wash</li> <li>• Machine wash warm or cold / mild detergent</li> <li>• Do not bleach or dry clean</li> <li>• Dry on normal setting</li> </ul> <p><small>Compatible with Eco Solvent and Solvent based inks</small></p> <p>Blade: 45°/60° Composition: PU Microns/Mils: 45/1.7</p>
<p><b>ColorPrint™ Easy</b></p> <p></p> <p><b>Applies to:</b></p> <ul style="list-style-type: none"> <li>• 100% cotton • Poly/cotton blends</li> <li>• 100% polyester • Leather • Lycra®/spandex</li> </ul> <p><b>How to Apply:</b></p> <ul style="list-style-type: none"> <li>• Print, cut and weed material - no dry time!</li> <li>• Mask image with TTD Easy Mask</li> </ul> <p style="text-align: center;"><b>300° F/149° C   Medium Pressure</b> <b>15 seconds   Peel warm</b></p> <p><b>Laundering:</b></p> <ul style="list-style-type: none"> <li>• Wait 24 hours before first wash</li> <li>• Machine wash warm or cold / mild detergent</li> <li>• Do not bleach or dry clean</li> <li>• Dry on normal setting</li> </ul> <p><small>Compatible with Eco Solvent and Solvent based inks</small></p> <p>Blade: 45°/60° Composition: PU Microns/Mils: 80/3.1</p>	<p><b>ColorPrint™ Extra</b></p> <p></p> <p><b>Applies to:</b></p> <ul style="list-style-type: none"> <li>• 100% cotton • Poly/cotton blends</li> <li>• 100% polyester • Nylon • Leather</li> </ul> <p><b>How to Apply:</b></p> <ul style="list-style-type: none"> <li>• Print, cut and weed material</li> <li>• Allow to dry 30 mins. to 1 hour before masking</li> <li>• Mask image with TTD Easy Mask</li> </ul> <p style="text-align: center;"><b>320° F/160° C   Medium Pressure</b> <b>10-15 seconds   Peel hot</b></p> <p><b>Laundering:</b></p> <ul style="list-style-type: none"> <li>• Wait 24 hours before first wash</li> <li>• Machine wash warm or cold / mild detergent</li> <li>• Do not bleach or dry clean</li> <li>• Dry on normal setting</li> </ul> <p><small>Compatible with Eco Solvent, Solvent and Latex based inks</small></p> <p>Blade: 45°/60° Composition: PVC Microns/Mils: 135/5.3</p>	<p><b>ColorPrint™ Sublithin</b></p> <p></p> <p><b>Applies to:</b></p> <ul style="list-style-type: none"> <li>• 100% cotton • Poly/cotton blends</li> <li>• 100% polyester • sublimated polyester • Leather</li> </ul> <p><b>How to Apply:</b></p> <ul style="list-style-type: none"> <li>• Set heater/dryer to 113°F/45°C-122°F/50°C</li> <li>• Print, cut and weed material</li> <li>• Mask with TTD Easy Mask</li> </ul> <p style="text-align: center;"><b>265° F/130° C   Medium Pressure</b> <b>20 seconds   Peel warm</b></p> <p><b>Laundering:</b></p> <ul style="list-style-type: none"> <li>• Wait 24 hours before first wash</li> <li>• Machine wash warm or cold / mild detergent</li> <li>• Do not bleach or dry clean</li> <li>• Dry on normal setting</li> </ul> <p><small>Compatible with Eco Solvent and Solvent based inks</small></p> <p>Blade: 45°/60° Composition: PU Microns/Mils: 110/4.3</p>

**Recommended Accessories: TTD Easy Mask, TTD High Tack Mask, Siser weeder squeegee, multipurpose paper, heat transfer cover sheet**

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\*Due to variances in the manufacturing process of fabrics, Siser highly recommends testing prior to production.