



## TECHNICAL DATA SHEET

### SHORT DESCRIPTION:

Soft Peel is a hot peel transfer paper designed for use with both transfer inks and regular plastisol inks. Soft Peel can be used with many different settings and processes. The paper is 15" x 20" and is packaged 500 sheets per box.

### OSI SOFT PEEL BENEFITS:

- Easy release at many different application times and temperatures.
- Can be used with our low temperature inks to create low temperature transfers.
- Gray printable side to prevent mistakes.
- With the proper settings, can be used with any plastisol ink.

### LOW TEMPERATURE TRANSFER INSTRUCTIONS:

1. Print each color, curing in between colors at 250°F.
2. Before curing the final color, apply ELT Zip Fashion or ELT Zip Performance powder to the wet ink.
3. Pre-press the fabric for 2 seconds with light pressure to improve adhesion.
4. Apply at 300°F for 7 to 10 seconds, medium pressure. Peel immediately. Press time is affected by the thickness and composition of the fabric.

Note: If you cannot peel the transfer immediately, you may require higher heat or longer press times. This is common if you are using a cover sheet or a swing-away style heat press. Always test the finished product.

Always test your conveyor dryer heat and application instructions. If you cure ink to the paper too hot it may not peel as desired. If there is ever a question about a print job, call us at 800-942-4447. We will work with you to develop ink/paper/powder/application combinations. We are always happy to help!