

Versamax Extreme

Description

Are you ready for an ink that will print any athletic garment in your shop? If so, the Versamax Extreme Series will provide excellent coverage and the best bleed resistance for printing 100% polyester, 100% nylon, and any blend of lycra or spandex. There is no longer a need for stocking so many different inks for so many different fabrics. Versamax Extreme has a matte finish and a soft hand unlike most polyester inks.

Printable Fabrics

Light, medium, and dark 100% nylon, 100% polyester, and spandex or lycra blends. Add 10% nylon catalyst for screen printing waterproof and water resistant materials.

Screen Mesh

86 to 158 monofilament screen mesh is recommended depending on the detail of the art work, color of the ink, and color of the garment.

Squeegees

60, 70, and 80 single durometer rubber is recommended for most applications.

Flash Time & Temperature

Flash for 3 to 5 seconds with a standard infrared unit. Excessive flash time or temperature is not recommended. This may cause dye migration or over-print adhesion difficulty.

Important Note

Always perform a pretest print and test cure conditions on the fabric to be printed to establish the best results. Stir inks vigorously before each use. Viscosity may need adjusting for best results. If there is ever a question about a print job, call us at 1-800-942-4447. We are always happy to help!

Curing

The entire ink film must reach 320 degrees Fahrenheit. Every conveyor dryer will operate differently due to the large number of variables. Under-cured garments will likely exhibit cracking or flaking after washing.

Reducers

All of the inks we manufacture are ready-to-print. If reducing is required, please add Curable Reducer, Visco Minus, or Athletic Reducer (5% maximum).

Cleaning

We distribute numerous cleaners for our plastisol inks. These cleaners include: PW4, IR4, Franmar Chemicals, Screen Wash, and Citrus Green.

Available Colors

A full selection of colors, white, and custom colors are available. Provide a Pantone number, ink swatch, or material sample for matching.

One Stroke Inks