

680 Trans Puff

Description

This ink series is designed to give your customers a puff ink effect without having to direct print. The 680 Transfer Puff releases easily from the transfer paper and it gels tackless for easy separation from the stack while storing. Available in a wide variety of colors, white, and neutral base.

Acceptable Fabrics

Light, medium, and dark 100% cotton or poly/cotton blend T-shirts, sweats, and shorts. Use on 100% nylon and 100% polyester is not recommended without the use of adhesive powder.

Screen Mesh

61 to 110 monofilament screen mesh is recommended depending on the detail of the artwork, color of the ink, and color of the garment.

Squeegees

60, 70, and 80 single durometer rubber is recommended for most applications.

Gelling Temperature

The ink film should reach between 240 and 260 degrees Fahrenheit. It will appear dry to the touch and should stack without sticking to the back of the next transfer.

Important Note

Always perform a pretest print and test cure conditions on the fabric to be printed to establish the best results. Stir inks vigorously before each use. Viscosity may need adjusting for best results. If there is ever a question about a print job, call us at 1-800-942-4447. We are always happy to help!

Heat Press Time & Temperature

Press at 375 degrees Fahrenheit for 7 to 9 seconds or 10 to 12 seconds at 350 degrees Fahrenheit. Under-cured garments will likely exhibit cracking or flaking after washing.

Reducers

All of the inks we manufacture are ready-to-print. If reducing is required, please add Curable Reducer, Visco Minus, or HS Reducer (5% maximum).

Cleaning

We distribute numerous cleaners for our plastisol inks. These cleaners include: PW4, IR4, Franmar Chemicals, Screen Wash, and Citrus Green.

Available Colors

White, colors, and neutral base are available. Call us about custom colors. Puff inks are very difficult to match accurately due to the lightening of the ink after the puff effect occurs.

One Stroke Inks