

480 Fast Flash

Description

480 Fast Flash Series is a very creamy, easy-to-print ink for general purpose ink for T-shirts and sweats. These inks are perfect for a fast-paced environment with manual and automatic equipment. 480 Fast Flash Series is primarily for printing light and medium colored garments or over a white underbase. A full selection of colors and white is available.

Printable Fabrics

Light to medium 100% cotton or poly/cotton blend T-shirts, sweats, and shorts. Use on 100% nylon and 100% polyester is not recommended. Printing over athletic inks is also not recommended.

Screen Mesh

110 to 230 monofilament screen mesh is recommended depending on the detail of the art work, color of the ink, and color of the garment.

Squeegees

60, 70, and 80 single durometer rubber is recommended for most applications.

Flash Time & Temperature

Flash for 3 to 5 seconds with a standard infrared unit. Excessive flash time or temperature is not recommended. This may cause dye migration or over-print adhesion difficulty.

Important Note

Always perform a pretest print and test cure conditions on the fabric to be printed to establish the best results. Stir inks vigorously before each use. Viscosity may need adjusting for best results. If there is ever a question about a print job, call us at 1-800-942-4447. We are always happy to help!

Curing

The entire ink film must reach 320 degrees Fahrenheit. Every conveyor dryer will operate differently due to the large number of variables. Under-cured garments will likely exhibit cracking or flaking after washing.

Reducers

All of the inks we manufacture are ready-to-print. If reducing is required, please add Curable Reducer, Visco Minus, or Reducer #2 (5% maximum).

Cleaning

We distribute numerous cleaners for our plastisol inks. These cleaners include: PW4, IR4, Franmar Chemicals, Screen Wash, and Citrus Green.

Available Colors

A full selection of colors, white, and custom colors are available. Provide a Pantone number, ink swatch, or material sample for matching.

One Stroke Inks