



800-942-4447

Smart Series

- High tech plastisol ink for virtually any fabric.
- Our best bleed resistance for the most difficult polyester uniforms.
- Will adhere to untreated 100% nylon.
- Non-phthalate formulation exceeding CPSIA requirements.
- A white underbase is no longer required for printing on black.

Who should use this ink?

This ink is for everybody. If you screen print with plastisol inks, the Smart Series will find a place in your shop.

Who should not use this ink?

Although the Smart Series does have good stretchability, you may find that track and wrestling singlets along with compression tops may require Polystretch or Nylostretch.

Flash Cure

240° – 260° F
4 – 6 seconds

Cure Temperature

320° F
60–90 seconds

Mesh Range

86 – 230
Monofilament

Available Colors



Reducers

Curable Reducer
Soymax Reducer
Visco Minus

Clean-up

Saatichem PW-4
Saatichem IR-4

Always perform a pretest print and test cure conditions on the fabric to be printed to establish the best results. Stir inks vigorously before each use. Viscosity may need adjusting for best results. If there is ever a question about a print job, call us at 1-800-942-4447. We are always happy to help!

