



800-942-4447

480 Series

- Excellent general purpose ink for cotton and poly/cotton tees.
- Great for wet-on-wet screen printing.
- Creamy, easy-to-print viscosity.
- Available in white and all of our standard colors.
- Perfect go-to ink for most print jobs.

Who should use this ink?

Most shops should utilize the 480 Series inks as their basic screen printing ink. It is available in more colors than any other ink series.

Who should not use this ink?

480 Series is not for screen printing athletics such as 100% nylon and 100% polyester uniforms.

Flash Cure

240° – 260° F
4 – 6 seconds

Cure Temperature

320° F
60–90 seconds

Mesh Range

86 – 230
Monofilament

Available Colors



Reducers

Curable Reducer
Reducer #2
Visco Minus

Clean-up

Saatichem PW-4
Saatichem IR-4

Always perform a pretest print and test cure conditions on the fabric to be printed to establish the best results. Stir inks vigorously before each use. Viscosity may need adjusting for best results. If there is ever a question about a print job, call us at 1-800-942-4447. We are always happy to help!

